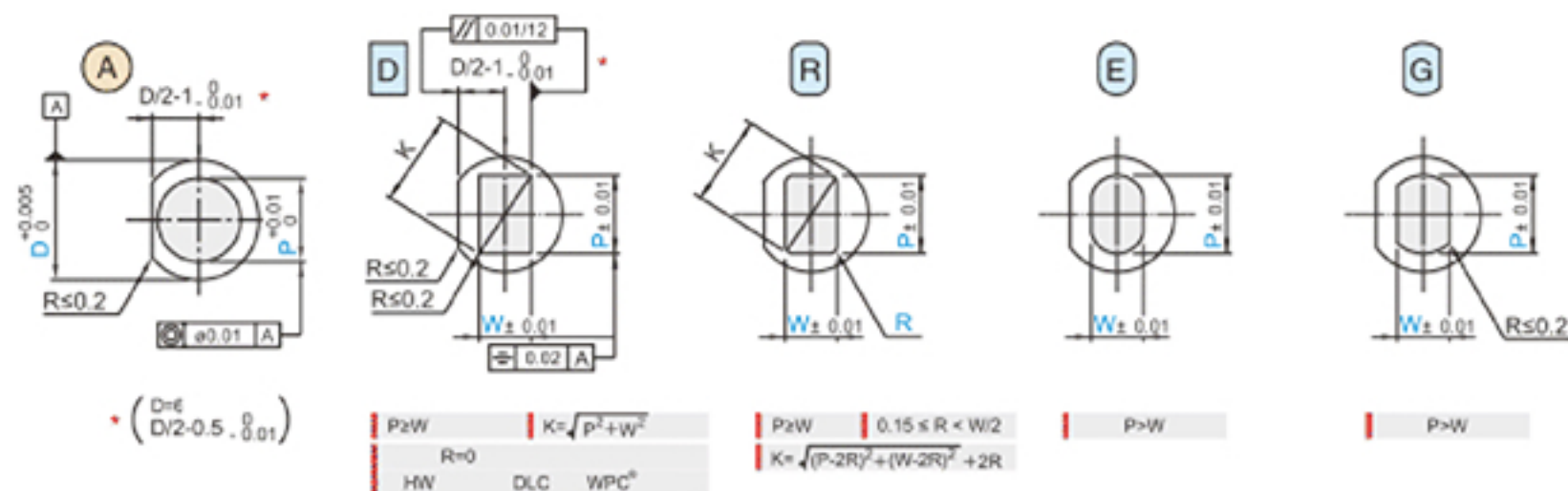
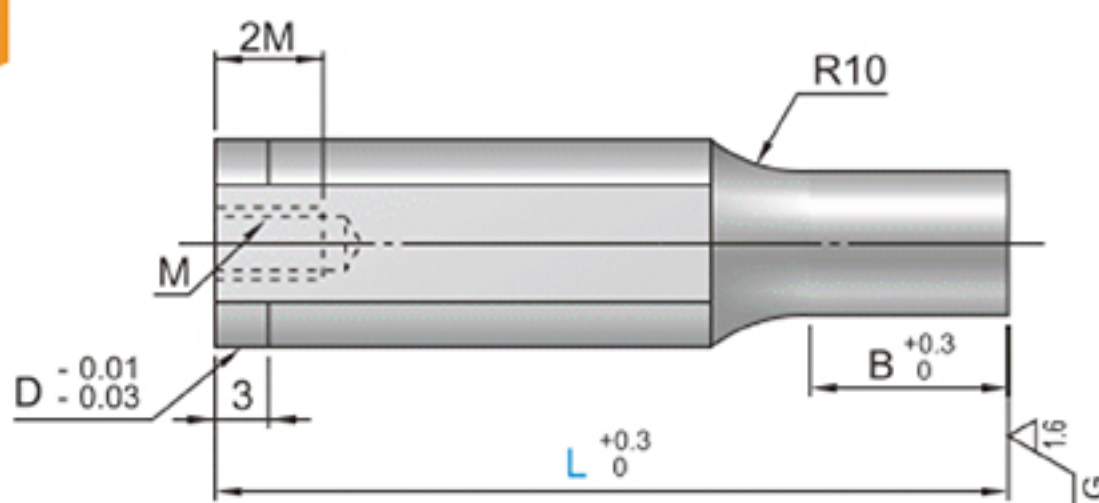
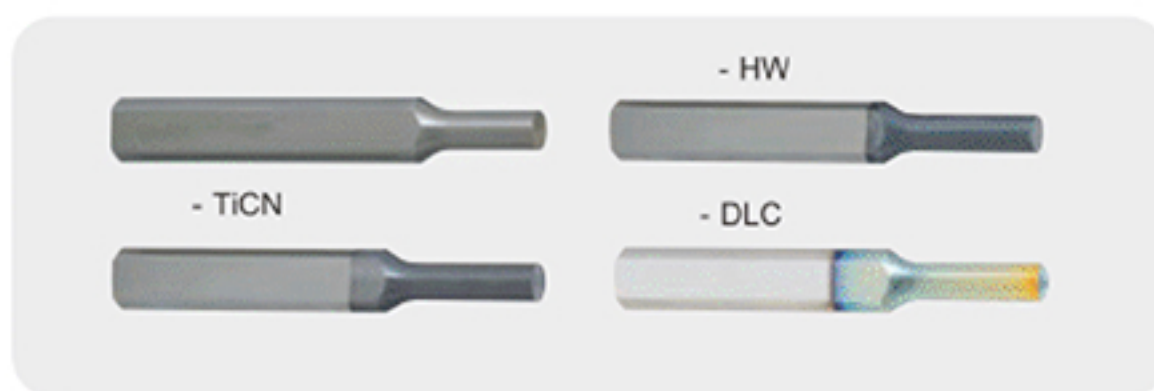


G-WMP
 G-WMPH
 - TiCN
 GH-WMPH
 - HW
 GHW-WMPH
 - DLC
 GN-WMPH
 WPC-
 GNW-WMPH



								Catalog No.
T	M	H	Type				A D R E G	(B) (X>L>S)
				TiCN 3000HV	HW 3000HV	DLC 3000HV以上	WPC	
(D ^{+0.005} ₀)	SKD11	60~63HRC	G-WMP	—	—	—	—	X S
		64~67HRC	G-WMPH	GH-WMPH	GHW-WMPH	GN-WMPH	GNW-WMPH	



ORDER
订货范例

Catalog No. - L - P - W - R (仅R)
GN-WMPHDS 13 - 60 - P10.65 - W6.55

Catalog No.			D	L	(A)	(D)	(E)	(R)	(G)	(R)	B	M
Type	刀口形状	刃口长度			P	P-K max.	Wmax.	P-Wmin.		R		
(D ^{+0.005} ₀) G-WMP G-WMPH -TICN涂覆处理- GH-WMPH -HW涂覆处理- GHW-WMPH -DLC涂覆处理- GN-WMPH -WPC处理- GNW-WMPH		6	6	40 · 50 · 60 · 70 · 80	2.00 ~ 3.80	5.97	3.80	1.50		0.15 ~ W/2 以下 仅(R)	8	3
			8		3.00 ~ 5.80	7.97	5.80	2.00			13	4
			10		3.00 ~ 7.80	9.97	7.80	2.50				5
			13	(40) · 50 · 60 · 70 · 80 · 90 · 100	6.00 ~ 10.80	12.97	10.80	3.00				
			16		10.00 ~ 13.80	15.97	13.80	4.00				
			20		13.00 ~ 17.80	19.97	17.80	5.00			19	6
			25		18.00 ~ 22.80	24.97	22.80	6.00				
			6	50 · 60 · 70 · 80	2.00 ~ 3.80	5.97	3.80	2.00			13	3
			8		3.00 ~ 5.80	7.97	5.80	2.50				4
			10	50 · 60 · 70 · 80 · 90 · 100	3.00 ~ 7.80	9.97	7.80	2.50			19	5
			13		6.00 ~ 10.80	12.97	10.80	3.00				
			16		10.00 ~ 13.80	15.97	13.80	4.00				
			20	60 · 70 · 80 · 90 · 100	13.00 ~ 17.80	19.97	17.80	5.00			25	6
			25		18.00 ~ 22.80	24.97	22.80	6.00				
		6	6	60 · 70 · 80	2.00 ~ 3.80	5.97	4.80	3.50			25	3
			8		3.00 ~ 5.80	7.97	5.80	5.00				4
			10	60 · 70 · 80 · 90 · 100	3.00 ~ 7.80	9.97	7.80	5.00			30	5
			13		6.00 ~ 10.80	12.97	10.80	5.00				
		70 · 80 · 90 · 100	16		10.00 ~ 13.80							
			20		13.00 ~ 17.80						45	6
			25		18.00 ~ 22.80							

① L(40) → B=8

- Coating punch feature :

1、DLC coating has low affinity with non-ferrous metals.
2、It can effectively prevent the adhesion of aluminum and copper during the punching process.
- Using Features :

1、It is widely Apply to mould manufacturing and processing industries.
2、You can choose SKD11, SKH51, powder high speed steel two or three base materials to deal with various stamping conditions
3、The diameter of the punch rod has two tolerances of m5 and 0~+0.005, which can correspond to different matching methods.